## III B.Tech II Semester Supplimentary Examinations, Apr/May 2008 POLYMER ENGINEERING

(Chemical Engineering)

Time: 3 hours Max Marks: 80

### Answer any FIVE Questions All Questions carry equal marks

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- 1. (a) Differentiate between synthetic and natural rubbers. Give two examples for each.
  - (b) What are the derivatives of proteins? [8+8]
- 2. What are the steps involved in free radical polymerization and explain briefly each step. [16]
- 3. (a) Describe briefly Ubbelhode viscometer with neat sketch.
  - (b) Write Mark-Hounik equations and also explain its use for the estimation of polymer molecular weight. [8+8]
- 4. Discuss in detail about the mechanical degradation of polymers. [16]
- 5. Discuss the use of plastizers to improve and tailor polymer properties. [16]
- 6. (a) Write and explain method of cross-linking of polyethylene.
  - (b) Write the reaction conditions, chemicals used to produce HDPE. [8+8]
- 7. (a) Describe the processing of phenolic molding materials of different forms for applications.
  - (b) State the monomers and cross-linking agents employed to make phenol compounds. [8+8]
- 8. Compare compression and injection moulding for speed, investment cost and feasibility in types of materials that can be handled. [16]

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- 1. Discuss the occurrence, chemical composition, method of extraction and application of wood and silk. [16]
- 2. Discuss methods of controlling the heat evolved in vinyl polymerization, comparing the merits of bulk, solution, suspension, and emulsion polymerization and of the use of batch, tubular, and stirred-tank reactors. [16]
- 3. (a) If light scattering and osmotic pressure are measured in the same solvent for the estimation of molecular weight, compare the slopes of the plots of 1/M versus C.
  - (b) What type of ultra centrifugation experiments are suitable for the random coil polymers. [8+8]
- 4. Explain various properties based on which a polymer is said to have "a good chemical resistance". [16]
- 5. Explain briefly the selection of solvent for given polymer. Also discuss briefly about solubility parameters and few common solvents used in the plastic industry. [16]
- 6. High-pressure polymerization of ethylene leads to low-density polyethylene. Substantiate the above statement giving the production conditions and process flow chart. [16]
- 7. (a) What are the various monomers employed to prepare unsaturated polyesters.
  - (b) Explain the cross-linking process in unsaturated polyesters. [8+8]
- 8. Compare compression and injection moulding for speed, investment cost and feasibility in types of materials that can be handled. [16]

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- 1. (a) Write few reasons why cost of the plastic materials decreasing.
  - (b) Discuss briefly, why demand for plastic materials is increasing? [8+8]
- 2. Write kinetic equations for initiate radical chain polymerization showing:
  - (a) how rate is related to concentrations of initiator, radicals, and monomer
  - (b) how degree of polymerization is related to the same quantities. [8+8]
- 3. Write the expressions for different average molecular weights. Discuss the membrane osmometry method for the determination of molecular weight of high polymers. What are the advantages and limitations. [16]
- 4. (a) Write short notes on chain end degradation.
  - (b) Explain briefly about random degradation.
  - (c) In some cases polymer degradation is advantageous. Explain with example.

[6+5+5]

- 5. Explain briefly about the necessity of flame-retardants in polymers mainly emphases their function in polymers. [16]
- 6. (a) Write short notes on the method of production of polypropylene.
  - (b) Write various structural forms of polypropylene.

[10+6]

- 7. (a) What are the raw materials used for the production of polyurethane? Also write chemical equations for the polymerization as practiced industrially.
  - (b) What are the advantages of melamine formaldehyde powders over urea formaldehyde powders? [8+8]
- 8. What are moulding techniques? Describe any two moulding techniques. [16]

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- 1. (a) Write short notes on production of casein plastics
  - (b) Explain briefly about the natural polymer of rosin. [8+8]
- 2. Which of the following monomers would you expect to polymerize readily by a free-radical mechanism? why?

$$CH_2 = C(CH_3)_2, CH_2 = CHCH_3, CH_2 = CHCH = CH_2$$
 [16]

- 3. Define Glass transition temperature and explain briefly various methods for the estimation of glass transition temperature. [16]
- 4. (a) Explain briefly about thermal degradation.
  - (b) What are the factors that will affect the C-C bond stability? Explain with example. [8+8]
- 5. Write short notes on important features of additives and explain briefly each feature. [16]
- 6. Explain the Ziegular process for the production of polyethylene. [16]
- 7. What are the raw materials required to make phenol- formaldehyde resins? Explain the process involved to produce the monomers. [16]
- 8. Describe the blow molding and blown film adhesion processes indicating where orientation takes place. [16]